

May 28, 2024



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges June 2024

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 8-10+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
 - All hammers are at 6-7 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- Independence Day: Thursday 7/4/24
- Maintenance Shutdown (Shop Only): 7/22/24-7/26/24
- Labor Day: Monday 9/2/24

Steel Company Surcharge Shipment Rates	
Delivery in May 2024 for June 2024 Invoicing	
per Hundred Weight	
Scrap	\$16.409
ALLOYGRADE	TOTAL
E3310H	\$24.940
4130H-4150H	\$7.361
4320	\$18.174
4340	\$18.910
4820	\$25.066
86XX	\$9.583
88XX	\$13.289
9310	\$22.664
EN355	\$20.721
Carbon Steel 10xx	\$0.174
Carbon Steel 1141-1144	\$0.347
Carbon Steel 1146	\$0.473
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.