

March 26, 2024



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges April 2024

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 10-12+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
 - 25K/20K Hammer 16 weeks lead time with material on the ground or service center material in stock.
 - All other hammers are at 6-7 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- Good Friday: Friday, 3/29/24
- Memorial Day: Monday, 5/27/24
- Independence Day: Thursday 7/4/24
- Maintenance Shutdown (Shop Only): 7/22/24-7/26/24

Steel Company Surcharge Shipment Rates	
Delivery in March 2024 for April 2024 Invoicing	
per Hundred Weight	
Scrap	\$19.709
ALLOYGRADE	TOTAL
E3310H	\$26.850
4130H-4150H	\$7.160
4320	\$17.466
4340	\$17.285
4820	\$24.566
86XX	\$8.988
88XX	\$12.588
9310	\$22.664
EN355	\$25.680
Carbon Steel 10xx	\$0.199
Carbon Steel 1141-1144	\$0.507
Carbon Steel 1146	\$0.839
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.