

February 27, 2024



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges March 2024

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

**CJ Estimated Forging Lead Times:**

- **Mill Lead times = 10-12+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
  - 25K/20K Hammer 16 weeks lead time with material on the ground or service center material in stock.
  - All other hammers are at 6-7 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
  - **Heat Treating = 3 weeks**
  - **Mechanicals = 1 week**
  - **Non-destructive Testing = 2 weeks**
  - **Machining = 6 weeks**

The above lead times are estimates only.

**Holidays & Maintenance Shut Down Periods:** *CJ will be shut down during the following time frames:*

- Good Friday: Friday, 3/29/24
- Memorial Day: Monday, 5/27/24

Steel Company Surcharge Shipment Rates	
Delivery in February 2024 for March 2024 Invoicing	
per Hundred Weight	
Scrap	\$20.625
ALLOYGRADE	TOTAL
E3310H	\$26.850
4130H-4150H	\$7.068
4320	\$17.466
4340	\$17.410
4820	\$24.894
86XX	\$8.961
88XX	\$12.345
9310	\$24.551
EN355	\$25.680
Carbon Steel 10xx	\$0.252
Carbon Steel 1141-1144	\$0.601
Carbon Steel 1146	\$0.839
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or [csr@clifford-jacobs.com](mailto:csr@clifford-jacobs.com).