

May 18, 2023



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges June 2023

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 34-35+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
 - 25K Hammer 20 weeks lead time with material on the ground or service center material in stock.
 - 20K/12K Hammer 16 weeks lead time with material on the ground or service center material in stock.
 - All other hammers are at 6-7 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- Memorial Day: Monday, 5/29/23
- Independence Day: Tuesday, 7/4/23
- Summer Maintenance Shutdown (plant only): Monday 7/24/23 through Friday, 7/28/23
- Labor Day: Monday, 9/4/23
- Thanksgiving: Thursday, 11/23/23 & Friday, 11/24/23
- Christmas & Winter Shutdown: Friday 12/23/23 through Monday 1/1/2023

Steel Company Surcharge Shipment Rates	
Delivery in May for June 2023 Invoicing	
per Hundred Weight	
Scrap	\$22.916
ALLOYGRADE	TOTAL
E3310H	\$36.765
4130H-4150H	\$13.418
4320	\$29.204
4340	\$30.448
4820	\$42.280
86XX	\$16.315
88XX	\$23.320
9310	\$42.286
EN355	\$32.922
Carbon Steel 10xx	\$0.288
Carbon Steel 1141-1144	\$0.578
Carbon Steel 1146	\$0.847
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.