

February 24, 2023



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges March 2023

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 43-44+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
 - All hammers are at 6-7 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- Good Friday, Friday, 4/7/23
- Memorial Day, Monday, 5/29/23
- Independence Day, Tuesday, 7/4/23
- Summer Maintenance Shutdown (plant only): Monday 7/24/23 through Friday, 7/28/23
- Labor Day, Monday, 9/4/23

Steel Company Surcharge Shipment Rates	
Delivery in February for March 2023 Invoicing	
per Hundred Weight	
Scrap	\$16.684
ALLOYGRADE	TOTAL
E3310H	\$53.862
4130H-4150H	\$9.851
4320	\$33.393
4340	\$34.657
4820	\$55.063
86XX	\$15.523
88XX	\$19.757
9310	\$42.286
EN355	\$38.941
Carbon Steel 10xx	\$0.584
Carbon Steel 1141-1144	\$1.169
Carbon Steel 1146	\$1.267
Raw Material Energy Surcharge	\$0.215
CJ Energy Surcharge	\$3.78
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.