

December 21, 2022



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges January 2023

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 43-44+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
 - All hammers are at 6-7 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- Christmas & Winter Maintenance Shutdown: December 23rd – January 2nd
- Good Friday, Friday, 4/7/23
- Memorial Day, Monday, 5/29/23
- Independence Day, Tuesday, 7/4/23
- Summer Maintenance Shutdown (plant only): Monday 7/24/23 through Friday, 7/28/23
- Labor Day, Monday, 9/4/23

| Steel Company Surcharge Shipment Rates | |
|--|-----------|
| Delivery in December 2022 for January 2023 Invoicing | |
| per Hundred Weight | |
| Scrap | \$13.57 |
| ALLOYGRADE | TOTAL |
| E3310H | \$43.63 |
| 4130H-4150H | \$9.17 |
| 4320 | \$27.14 |
| 4340 | \$28.46 |
| 4820 | \$43.71 |
| 86XX | \$13.20 |
| 88XX | \$16.76 |
| 9310 | \$42.29 |
| EN355 | \$32.25 |
| Carbon Steel 10xx | \$0.79 |
| Carbon Steel 1141-1144 | \$1.58 |
| Carbon Steel 1146 | \$1.55 |
| Raw Material Energy Surcharge | \$0.82 |
| CJ Energy Surcharge | \$3.78 |
| Heat Treat Energy Surcharge | \$0 |
| Shipping Containers (2,000# capacity) | \$62 each |

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.