

November 29, 2022



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges December 2022

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 31-32+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
 - Smaller hammers are at 11 weeks lead time with material on the ground or service center material in stock.
 - Inquire for larger hammer work with steel on the ground or service center material.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- Christmas & Winter Maintenance Shutdown: December 23rd – January 2nd
- Good Friday, Friday, 4/7/23
- Memorial Day, Monday, 5/29/23
- Independence Day, Tuesday, 7/4/23
- Summer Maintenance Shutdown (plant only): Monday 7/24/23 through Friday, 7/28/23
- Labor Day, Monday, 9/4/23

Steel Company Surcharge Shipment Rates	
Delivery in November 2022 for December 2022 Invoicing	
per Hundred Weight	
Scrap	\$11.917
ALLOYGRADE	TOTAL
E3310H	\$37.054
4130H-4150H	\$9.163
4320	\$23.547
4340	\$24.915
4820	\$36.682
86XX	\$12.044
88XX	\$15.483
9310	\$36.040
EN355	\$36.040
Carbon Steel 10xx	\$0.810
Carbon Steel 1141-1144	\$1.619
Carbon Steel 1146	\$1.786
Raw Material Energy Surcharge	\$0.359
CJ Energy Surcharge	\$3.78
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$58 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.