

August 25, 2022



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges September 2022

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

**CJ Estimated Forging Lead Times:**

- **Forgings – “As Forged” = 7 weeks**
  - All hammers are at 7 weeks lead time with material on the ground or warehouse.
- **Mill Lead times = 31-32+ weeks**
- **Outside processes:**
  - **Heat Treating = 3 weeks**
  - **Mechanicals = 1 week**
  - **Non-destructive Testing = 2 weeks**
  - **Machining = 6 weeks**

The above lead times are estimates only.

**Holidays & Maintenance Shut Down Periods:**

*CJ will be shut down during the following time frames:*

Labor Day: September 5<sup>th</sup>

Thanksgiving: November 24<sup>th</sup> & November 25<sup>th</sup>

Christmas & Winter Shutdown: December 23<sup>rd</sup> – January 2<sup>nd</sup>

Steel Company Surcharge Shipment Rates	
Delivery in September 2022 for October 2022 Invoicing	
per Hundred Weight	
Scrap	\$17.050
ALLOYGRADE	TOTAL
E3310H	\$38.119
4130H-4150H	\$10.383
4320	\$23.608
4340	\$25.381
4820	\$35.702
86XX	\$12.531
88XX	\$19.340
9310	\$36.644
EN355	\$38.712
Carbon Steel 10xx	\$0.992
Carbon Steel 1141-1144	\$1.984
Carbon Steel 1146	\$2.195
Raw Material Energy Surcharge	\$1.418
CJ Energy Surcharge	\$3.03
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$58 each

For more information contact customer service at 217.352.5172 or [csr@clifford-jacobs.com](mailto:csr@clifford-jacobs.com).