

July 28, 2022



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges August 2022

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Forgings – “As Forged” = 7 weeks**
 - All hammers are at 7 weeks lead time with material on the ground or warehouse.
- **Mill Lead times = 31-32+ weeks**
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods:

CJ will be shut down during the following time frames:

Summer Maintenance Shutdown: July 25th – July 29th

Labor Day: September 5th

Thanksgiving: November 24th & November 25th

Christmas & Winter Shutdown: December 23rd – January 2nd

Steel Company Surcharge Shipment Rates	
Delivery in July 2022 for August 2022 invoicing	
per Hundred Weight	
Scrap	\$20.900
ALLOYGRADE	TOTAL
E3310H	\$47.816
4130H-4150H	\$11.034
4320	\$28.607
4340	\$30.526
4820	\$44.877
86XX	\$14.365
88XX	\$19.340
9310	\$45.625
EN355	\$38.712
Carbon Steel 10xx	\$1.014
Carbon Steel 1141-1144	\$2.030
Carbon Steel 1146	\$2.195
Raw Material Energy Surcharge	\$0.702
CJ Energy Surcharge	\$1.50
Heat treat energy surcharge	\$0
Shipping Containers (2,000# capacity)	\$58 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.