

May 24, 2022



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges May 2022

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

Surcharges:

CJ Estimated Forging Lead Times:

- **Forgings – “As Forged” = 7 weeks**
 - All hammers are at 7 weeks lead time with material on the ground or warehouse.
- **Mill Lead times = 31-32+ weeks**
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods:

CJ will be shut down during the following time frames:

Memorial Day: May 30th

4th of July: July 4th

Summer Maintenance Shutdown: July 25th – July 29th

Labor Day: September 5th

Thanksgiving: November 24th & November 25th

Christmas & Winter Shutdown: December 23rd – January 2nd

Steel Company Surcharge Shipment Rates	
Delivery in May 2022 for June 2022 invoicing	
per Hundred Weight	
Scrap	\$32.084
ALLOYGRADE	TOTAL
E3310H	\$44.385
4130H-4150H	\$11.134
4320	\$36.758
4340	\$38.572
4820	\$60.757
86XX	\$17.039
88XX	\$20.842
9310	\$59.820
EN355	\$44.385
Carbon Steel 10xx	\$1.011
Carbon Steel 1141-1144	\$2.023
Carbon Steel 1146	\$2.320
Raw Material Energy Surcharge	\$0.988
Heat treat energy surcharge	\$0
Shipping Containers (2,000# capacity)	\$58 each