

March 29, 2022



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges April 2022

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

Surcharges:

CJ Estimated Forging Lead Times:

- **Forgings – “As Forged” = 7 weeks**
 - All hammers are at 7 weeks lead time with material on the ground or warehouse.
- **Mill Lead times = 24-28+ weeks**
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods:

CJ will be shut down during the following time frames:

Good Friday: April 15th

Memorial Day: May 30th

4th of July: July 4th

Summer Maintenance Shutdown: July 25th – July 29th

Labor Day: September 5th

Thanksgiving: November 24th & November 25th

Christmas & Winter Shutdown: December 23rd – January 2nd

Steel Company Surcharge Shipment Rates	
Delivery in March 2022 for April 2022 invoicing	
per Hundred Weight	
Scrap	\$22.184
ALLOYGRADE	TOTAL
E3310H	\$36.113
4130H-4150H	\$8.292
4320	\$23.645
4340	\$24.686
4820	\$37.750
86XX	\$11.831
88XX	\$15.406
9310	\$35.637
EN355	\$27.334
Carbon Steel 10xx	\$0.971
Carbon Steel 1141-1144	\$1.714
Carbon Steel 1146	\$1.565
Raw Material Energy Surcharge	\$0.685
Heat treat energy surcharge	\$0
Shipping Containers (2,000# capacity)	\$58 each