

March 23, 2021

**To:** Our Customers

**Subject:** Current Lead-times & Raw Material Surcharges April 2021

Dear Customers,

Please see surcharges, estimated lead times and shut down dates below.

**CJ Estimated Forging Lead Times:**

- **Forgings – “As Forged” = 6 weeks**
  - All hammers are at 6 weeks lead time with material on the ground.
- **Mill Lead times = 12-13 weeks**
- **Outside processes:**
  - **Heat Treating = 3 weeks**
  - **Mechanicals = 1 week**
  - **Non-destructive Testing = 2 weeks**
  - **Machining = 6 weeks**

The above lead times are estimates only.

**Holidays & Maintenance Shut Down Periods:** CJ will be shut down during the following time frames.

Good Friday – April 2<sup>nd</sup>

Memorial Day – May 31<sup>st</sup>

4<sup>th</sup> of July- July 5<sup>th</sup>

Summer Maintenance Shut down -July 26<sup>th</sup>-30<sup>th</sup>.

Steel Company Surcharge Shipment Rates	
Delivery in March 2021 for April 2021 invoicing	
per Hundred Weight	
Scrap	\$20.992
ALLOYGRADE	TOTAL
E3310H	\$23.452
4130H-4150H	\$2.971
4320	\$14.158
4340	\$13.052
4820	\$24.670
86XX	\$6.040
88XX	\$5.600
9310	\$10.527
EN355	\$15.897
Carbon Steel 10xx	\$0.274
Carbon Steel 1141-1144	\$0.600
Carbon Steel 1146	\$0.726
Raw Material Energy Surcharge	\$0.000
Heat treat energy surcharge	\$0
Shipping Containers (2,000# capacity)	\$43 each

Sincerely,

*Cindy Hall,*

Sales Manager

**217-352-5172 ext: 4247**

**[chall@clifford-jacobs.com](mailto:chall@clifford-jacobs.com)**