

July 30, 2020



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges July 2020

Dear Customers,

Please see surcharges, estimated lead times and shut down dates below.

**Surcharges:**

- For current surcharge rates they are posted on the CJ website at the following link.
  - <http://www.clifford-jacobs.com/forging-101/industry-links/>

**CJ Estimated Forging Lead Times:**

- **Forgings – “As Forged” = 7-8 weeks**
  - Small hammers are at 7 weeks lead time with material on the ground.
  - 20,000 & 25,000 pound hammers are at 8 weeks, with material on the ground.
- **Outside processes:**
  - **Heat Treating = 3 weeks**
  - **Mechanicals = 1 week**
  - **Non-destructive Testing = 2 weeks**
  - **Machining = 6 weeks**

The above lead times are estimates only.

**Holidays & Maintenance Shut Down Periods:** CJ will be shut down during the following time frames.

Summer Shut down – July 20<sup>th</sup> - 31<sup>st</sup>. Plant closed, offices will remain open.

Labor Day – Sept. 7th

Thanksgiving- Nov. 26<sup>th</sup> & 27th

Winter Shut down – Dec. 24 – Jan. 3rd

Steel Company Surcharge Shipment Rates	
Delivery in July 2020 for August 2020 invoicing	
per Hundred Weight	
Scrap	\$11.459
ALLOYGRADE	TOTAL
E3310H	\$11.404
4130H-4150H	\$2.208
4320	\$7.442
4340	\$7.814
4820	\$12.229
86XX	\$3.535
88XX	\$5.600
9310	\$10.527
EN355	\$8.400
Carbon Steel 10xx	\$0.167
Carbon Steel 1141-1144	\$0.358
Carbon Steel 1146	\$0.726
Raw Material Energy Surcharge	\$0.000
Heat treat energy surcharge	\$0
Shipping Containers (2,000# capacity)	\$43 each

Sincerely,

*Cindy Hall*, Sales Coordinator **217-352-5172 ext: 4247**, [chall@clifford-jacobs.com](mailto:chall@clifford-jacobs.com)