

June 27, 2019



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges July 2019

CJ Estimated Forging Lead Times:

- **Forgings that run on the 12,000 pound hammer and larger – “As Forged”**
 - including but not limited to parts weighing 50 pounds or above
 - 21 weeks with material from a mill, service center or on the ground
 - Includes CJ 2 week summer maintenance shut down
- **Forgings that run on the 8,000 pound hammer and smaller – “As Forged”**
 - including but not limited to parts weighing under 50 pounds
 - 18 weeks with material from a mill, service center or on the ground
 - Includes CJ 2 week summer maintenance shut down
- **Heat Treating**
 - **Normalize/Anneal = 2 weeks**
 - **Quench & Temper = 4 weeks**
- **Mechanicals = 1 week**
- **Non-destructive Testing = 2 weeks**
- **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: CJ will be shut down during the following time frames.

INDEPENDENCE DAY: Thursday, 7/4/19

SUMMER MAINTENANCE SHUT DOWN (Plant Only): Weeks of 7/22/19 and 7/29/19, resuming normal operations Monday, 8/5/19

LABOR DAY: Monday, 9/2/19

THANKSGIVING: Thursday, 11/28/19 and Friday, 11/29/19

WINTER MAINTENANCE SHUT DOWN: Tuesday, 12/24/19, resuming normal operations Thursday, 1/2/20

Steel Company Surcharge Shipment Rates	
Delivery in June 2019 for July 2019 Invoicing	
per Hundred Weight	
Scrap	\$11.550
ALLOYGRADE	TOTAL
E3310H	\$13.580
4130H-4150H	\$3.784
4320	\$9.735
4340	\$8.377
4820	\$15.002
86XX	\$5.122
88XX	\$6.965
9310	\$13.764
EN355	\$10.992
Carbon Steel 10xx	\$0.279
Carbon Steel 1141-1144	\$0.493
Carbon Steel 1146	\$0.726
Raw Material Energy Surcharge	\$0.000
Heat treat energy surcharge	\$0
Shipping Containers (2,000# capacity)	\$43 each

Sincerely,

Lori Brown, Sales Manager

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