

August 24, 2018



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges September 2018

CJ Estimated Forging Lead Times:

- Forgings over 50 pounds – “As Forged” = 22 weeks
- Forgings 50 pounds and less – “As Forged” = 16 weeks with material in stock
 - Inquire for material availability
- Heat Treating
 - Normalize/Anneal = 2 weeks
 - Quench & Temper = 4 weeks
- Mechanicals = 2 weeks
- Non-destructive Testing = 2 weeks
- Machining = 6 weeks

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: CJ will be shut down during the following time frames.

LABOR DAY: Closed Monday, 9/3/18, reopening for business Tuesday, 9/4/18

THANKSGIVING: Closed Thursday, 11/22/18, reopening for business Monday, 11/26/18

WINTER SHUT DOWN: Closed Saturday, 12/22/18, reopening for business Wednesday, 1/2/19

Steel Company Surcharge Shipment Rates	
Delivery in August 2018 for September 2018 Invoicing	
per Hundred Weight	
Scrap	\$16.500
ALLOYGRADE	TOTAL
E3310H	\$18.993
4130H-4150H	\$4.245
4320	\$12.343
4340	\$12.873
4820	\$12.808
86XX	\$6.093
88XX	\$7.943
9310	\$12.224
EN355	\$13.540
Carbon Steel 10xx	\$0.327
Carbon Steel 1141-1144	\$0.653
Carbon Steel 1146	\$0.726
C-J Energy Surcharge	\$0 per gross lb
Heat treat energy surcharge	\$0 per gross lb
Shipping Containers (2,000# capacity)	\$43 each

Sincerely,

Lori Brown, Sales Manager

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