

August 31, 2015



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges September 2015

CJ Estimated Forging Lead Times:

- Forgings – “As Forged” with Steel in Stock (Current mill lead times are 8-10 weeks)
 - 201# and up = 6 weeks (depending on part configuration)
 - 121# - 200# = 6 weeks
 - 81# - 120# = 6 weeks
 - 40# - 80# = 6 weeks
 - 39 & below = 6 weeks
- Heat Treating = 4 weeks
- Non-destructive Testing = 2 weeks
- Machining = 6 weeks

Current mill lead times are approximately 8-10 weeks, though we have been successful in expediting steel shipments. Steel is, in most cases, procured when customer purchase orders are confirmed. Feel free to contact us if we can assist you with any delivery requests and we'll do our best whenever possible.

Holidays & Maintenance Shut Down Periods: CJ will be shut down during the following time frames.

LABOR DAY: Closed Monday, 9/7/15, reopening for business at 7 AM CT on Tuesday, 9/8/15.

THANKSGIVING: Closed Thursday, 11/26/15, reopening for business at 7 AM CT on Monday, 11/30/15.

WINTER MAINTENANCE SHUT DOWN: Closed Thursday, 12/24/15, reopening for business on Monday, 1/4/16.

SALES SURCHARGE per HUNDRED WEIGHT					
Steel Company Shipments Delivery in August 2015 for September 2015 Invoicing					
SCRAP	STEEL	SURCHARGE / CWT		\$8.525	
ALLOYGRADE	Cr	NICKEL	MOLY	MANGA	TOTAL
E3310H	\$1.431	\$8.130	\$0.000	\$0.009	\$9.570
4130H-4150H	\$0.886	\$0.000	\$0.817	\$0.015	\$1.718
4320	\$0.454	\$4.123	\$1.022	\$0.010	\$5.609
4340	\$0.715	\$4.884	\$1.250	\$0.025	\$6.874
4820	\$0.000	\$8.130	\$1.022	\$0.010	\$9.162
86XX	\$0.454	\$1.277	\$0.817	\$0.013	\$2.562
88XX	\$0.468	\$1.845	\$1.943	\$0.083	\$4.337
9310	\$1.088	\$7.558	\$0.607	\$0.019	\$9.272
EN355	\$1.408	\$4.646	\$0.817	\$0.010	\$6.882
carbon steel 10xx				\$0.013	\$0.013
carbon steel 1141-1144				\$0.052	\$0.052
carbon steel 1146				\$0.015	\$0.015
C-J Energy surcharge		\$0.00		per gross LB	
Heat treat energy surcharge		\$0.01		per gross LB	
Shipping Containers (2,000# capacity)		\$43.00		each	

Sincerely,

Lori Brown, Sales Manager

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