

May 28, 2015



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges June 2015

CJ Estimated Forging Lead Times:

- **Forgings – “As Forged” with Steel in Stock** (Current mill lead times are 10 weeks)
 - **201# and up = 6 weeks (depending on part configuration)**
 - **121# - 200# = 6 weeks**
 - **81# - 120# = 6 weeks**
 - **40# - 80# = 6 weeks**
 - **39 & below = 6 weeks**
- **Heat Treating = 4 weeks**
- **Non-destructive Testing = 2 weeks**
- **Machining = 6 weeks**

Current mill lead times are approximately 10 weeks, though we have been successful in expediting steel shipments. Steel is, in most cases, procured when customer purchase orders are confirmed. Feel free to contact us if we can assist you with any delivery requests and we'll do our best whenever possible.

Holidays & Maintenance Shut Down Periods: CJ will be shut down during the following time frames.

INDEPENDENCE DAY: Closed Friday, 7/3/15, reopening for business at 7 AM CST on Monday, 7/6/15.

SUMMER MAINTENANCE SHUT DOWN: Closed Monday, 7/20/15, reopening for business at 7 AM CST on Monday, 8/3/15.

SALES SURCHARGE per HUNDRED WEIGHT						
Steel Company Shipments Delivery in May 2015 for June 2015 Invoicing						
SCRAP	STEEL	SURCHARGE / CWT				\$7.43
ALLOYGRADE	Cr	NICKEL	MOLY	MANGA	TOTAL	
E3310H	\$1.47	\$10.12	\$0.00	\$0.05	\$11.63	
4130H-4150H	\$0.91	\$0.00	\$1.13	\$0.07	\$2.12	
4320	\$0.47	\$5.13	\$1.42	\$0.05	\$7.06	
4340	\$0.75	\$5.13	\$1.42	\$0.06	\$7.36	
4340ca4	\$0.75	\$5.27	\$1.42	\$0.06	\$7.50	
4820	\$0.00	\$10.12	\$1.42	\$0.05	\$11.58	
86XX	\$0.47	\$1.59	\$1.13	\$0.07	\$3.26	
88XX	\$0.47	\$1.85	\$1.94	\$0.08	\$4.34	
9310	\$1.12	\$9.39	\$0.65	\$0.05	\$11.21	
EN355	\$1.45	\$5.78	\$1.13	\$0.05	\$8.41	
carbon steel 10xx				\$0.06	\$0.06	
carbon steel 1141-1144				\$0.13	\$0.13	
carbon steel 1146				\$0.07	\$0.07	
C-J Energy surcharge		\$0.00	per gross LB			
Heat treat energy surcharge		\$0.01	per gross LB			
Shipping Containers (2,000# capacity)		\$43.00	each			

Sincerely,

Lori Brown, Sales Manager

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